Work Order ID 50565

Page 1

July 15, 2009 1:50:43 PM

Item ID:

D2235-1

Revision ID: B1

Basket Rib Item Name:

Start Date:

7/17/09

Start Qty: 10.00

Required Date: 7/22/09

Req'd Qty: 10.00

Accept



Setup Start



Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Stop

Start



Sequence ID/ **Work Center ID**

Operation Description Set Up/ **Run Hours**

Number

Draw Rev.

Plan Code

Qty

Reject Accept Qty

Run

Reject Number

Insp. Stamp

Draw Nbr Revision Nbr D2235 Rev B1

QC:

100

Large Fab

Large Fab

Large Fab

Memo

0.00

1- Pick D3166-1 and cut as per dwg D2235 using DT8302[12- remove identification markings on tube ⊔3- deburr

0.00

110

QC5- Inspect part completeness to step on W/O

Identify as per dwg & Stock Location:

0.00

SAD 09-07-16

Quality Control

120

Packaging

Memo

Memo

0.00

0.00

Packaging

	Dart	Aero	space	Ltd
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W/O:			WO	RK ORDER CHANG	ES					- · · · · · · · · · · · · · · · · · · ·
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	gory:	_ NCR	l: Yes	No DQ	A:	Date: _	
	R	esolution:	Disposition	າ:	QA:	N/C CI	osed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORM	ANCE	(NCR	1)			
DATE	CTED	Description of NC			tion B		Verific	cation	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	tion B	Sign 8 Date	Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B					

Work Order ID 50565

B1

Page 2

July 15, 2009 1:50:43 PM

Item ID:

D2235-1

Revision ID:

Basket Rib Item Name:

Start Date:

7/17/09

Req'd Qty: 10.00

Accept

Setup Start

Stop



Required Date: 7/22/09

Start Qty: 10.00

Operation

Description

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

QC: _____

Memo

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Date: Date:

Draw

Rev.

Plan

Code

Run

Stop



Sequence ID/

Work Center ID

130

Quality Control

QC21- Final Inspection - Work Order Release

Run Hours

0.00

0.00

Accept

Qty

Start

Reject

Number

Insp.

Stamp

Qty

Reject

v 97.57.17

Dart Ae	rospace	e Lta								
W/O:			W	ORK ORDER CHANGE	ES					
DATE	DATE STEP P			CEDURE CHANGE			ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
·										
Part No	:	PAR #:	_ Fault Cat	tegory:	NCR: Y	es No	DQA	۸:	_ Date: _	
	R	esolution:	_ Disposit	ion:	QA: N/C	Close	ed:		Date: _	
NCR:		W	ORK ORI	DER NON-CONFORMA	NCE (N	CR)				
		Description of NC		Corrective Action Section	n B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section		Chief Eng	QC Inspector
						į				

July 15, 2009 1:50:42 PM

Work Order ID: 50565

Parent Item: D2235-1RevB1

Parent Item Name: Basket Rib

Comments:



Start Date: 7/17/09

Start Qty: 10.00

Required Date: 7/22/09

Required Qty: 10.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Bin **Primary** Item Location Last Location

Route Seq ID Unit of Measure

Hand

Qty on Remaining Qty Qty To Pick Issued

Date Issued Status

D3166-1RevA1

Manufactured

No

100

Each

22.0000

10.0000

Basket Hoop

Warehouse Loc Qty Loc Code

Location

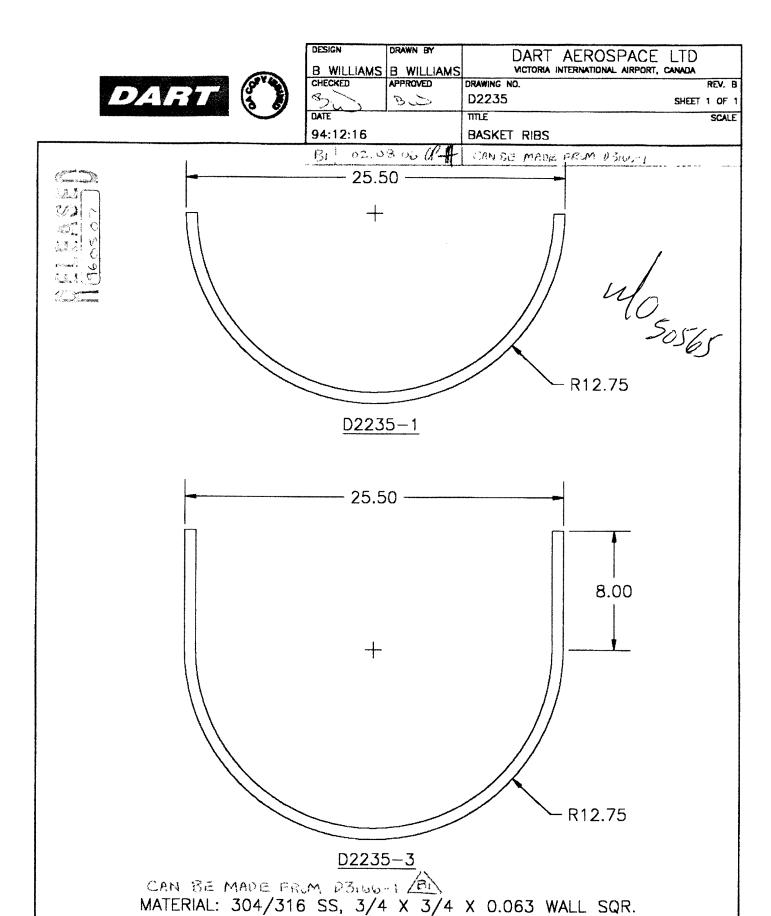
Main Warehouse

WA

50034 50172 22 10 12

Dart Aerospace Ltd

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W/O:			W	ORK ORDER CHANGI	ES				
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
									·
Part No	•	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A :	Date:	
	R	esolution:	Disposition	on:	QA: N/C	Closed:		Date: _	
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NC	R)		*	
DATE	CTED	Description of NC	Corrective Action Sec			Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	Section C	Chief Eng	QC Inspecto



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			:					

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	_
F	Resolution:		Disposition:	QA: N/C Closed	l :	Date:	

	WORK ORDER NON-CONFORMANCE (NCR)										
Descript	ion of NC	Corrective Action Section B					Approval				
	tion A In	nitial ief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	QC Inspector				
						 					
						*.					
	Sect	Section A	Section A Chief Eng	Section A militar Addition Description	Chief Eng Chief Eng Date	Chief Eng Chief Eng Date	Section A Chief Eng Chief Eng Date Chief Eng				